# **VEITH SYSTEM**

# PIN-TABLE for checks, stripes and patterns

## **PROBLEM**

- Matching of checked and striped material has always been difficult and time consuming.
- Traditional methods tend to waste a lot of material, since the patterns are cut out with a blocking tolerance.
- The task of rearranging the blocked out patterns is tedious and expensive.
- The workers involved in this process have to be skilled.

## SOLUTION

- The patented VEITH SYSTEM PIN-TABLE consists of a slotted aluminum top and Needle-Bars underneath.
- Each Needle-Bar has pins positioned inside the slots of the table top.
- The Needle-Bars can be moved freely along the length of the table.
- The height of the pins can be adjusted with the turn of a hand-wheel.
- Each pin can be individually locked down.
- Each pin has a rounded top
- The PIN-TABLE is an abstract copy of the marker.



### **ADVANTAGES**

Improve your quality.

E Ø . Ø . \_ Ø

- Spread and match in one step.
  - Reduce your relaying operations.
    - Have lower fabric consumption.
    - Do the fine cutting after spreading without relaying.
    - Prepare your lay for CNC-Cutting.

#### COMPETENCE IN MATCHING CHECKS AND STRIPES

# **VEITH SYSTEM**

### PIN-TABLE for checks, stripes and patterns

- VEITH SYSTEM has an unique Know-How of more than 800 installations world wide.
- VEITH SYSTEM has developed certain strategies for generating special check- and stripe-type markers.
- A VEITH SYSTEM marker reduces the problems of variations in the repeat.
- A VEITH SYSTEM marker for classic men's (suits, jackets trousers) allows to use different repeats in the same lay package.
- With a VEITH SYSTEM marker it is possible to cut checks and stripes with a CNC-Cutter.
- VEITH SYSTEM offers training on site or in our studio.
- For shirts and ladies wear application we offer in addition the VEITH PinIT software
- Savings in labor time between 30% and 50%
- Depending on the product, average material savings are between 3% and 7%.
- This results in an average pay-back time of less than
  - The pay-back time of a CNC-cutter is reduced, because now it is possible to use it for checks and stripes as well.

### SAVINGS

KNOW-HOW

### PIN-TABLE:

- Standard table size 170cm x 404 cm
- Extra widths 184, 198, 212, 226 and 240 cm available.
- Length is adjustable with 2m modules.
- Needle diameter is colour coded (1.0, 1.4, 1.8 mm).
- Height of needle up to 10cm.
  - Extra fine needle with 0.6mm available.

#### OPTIONAL EQUIPMENT:

- **VEITH SYSTEM NEEDLE-PLATES**
- Pneumatic Cutting-Device (1)
- Rollstand or Turn-Table with extra device for underlay paper and polyethylene film
- Air-Floatation (2) for easy transport of heavy lays
  - Additional Needle-Bars
  - One-Side parallel adjustment of Needle-Bar
- Belt-Drive for automated transport

#### SOLUTIONS FOR SPECIAL APPLICATIONS:

- PIN-TABLE for flat knitted material
  - PIN-TABLE for tubular knitted material
- SYMMETRIC MATCHING SYSTEM
  - LINEAR MATCHING SYSTEM

VEITH SYSTEM goes GREEN We have installed a photo-voltaic system, generating over the year 35% more electric energy than we consume during the same period.

### **◆TECHNIC** NEEDLE BARS AIR FLOATATION CUTTING TURN TABLE DEVICE PIN TABLE 549 cm (1) Cutting Device (pneumatic data): 6-10bar pressure: consumption: 151/sec for ~ 2sec supply line: 1/2" or 13mm (2) Air-Floatation (electrical data): 3 x 400V, 50 cycles voltage: 3.2 A current:

COMPETENCE IN MATCHING CHECKS AND STR Phone: +49 (0)8052 / 2636 Fax: +49 (0)8052 / 4019

1.3 kW

Technical data are subject to change without notice

ratina: